

**Coil Tubing Power Section** 

312 78 25

3.12" OD 7/8 Lobes 2.5 Stages

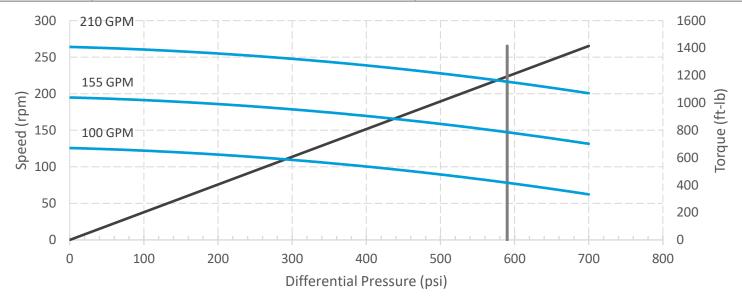
5203 Aeropark Dr., Houston, TX 77032 USA Tel: (832)-957-3200 Email: sales@vikingpt.com

Rotor Specification						
Overall Length	93.00 in.					
Contour Length	86.50 in.					
Head Length	6.50 in.					
Head Diameter	2.06 in.					
Major Diameter	2.120 in.					
Eccentric	0.122 in.					
Material	17-4 PH					
Weight	75 lbs.					
Thread Form	Contact Factory					

Stator Specification						
Overall Length	100.00 in.					
Contour Length	86.00 in.					
Tube O.D.	3.12 in.					
Tube I.D.	2.62 in.					
Cutback (Band / Non-Band)	7.00 / 7.00 in.					
Stages	2.5					
Material	4140 HT					
Weight	71 lbs.					
Thread Form	Contact Factory					

Downhole Performance Specifications				Dyno Performance
Torque Slope	2.02 ft-lbs/psi	Max Diff. Pressure	590 psi	590 psi
Flow Range	100 - 210 gpm	Max Torque	1,190 ft-lbs	960 ft-lbs
Speed Range	126 - 264 rpm	Speed (Max Diff. & Flow)	216 rpm	185 rpm
Rotation	1.257 rev/gal	Max HP	50 hp	35 hp
Off-Bottom Pressure	90 psi	Stall Diff. Pressure	930 psi	
		Stall Torque	1,880 ft-lbs	

Elastomer Performance						
		007		VPX		
	Temperature Slope 0.000150 in/°F		Te	emperature Slope 0.000183 in/°F		
	Minor	Nominal Fit	Minor	Nominal Fit		
1.0 Undersize						
Standard						
0.5 Oversize						
1.0 Oversize	1.892	-0.016	1.903	-0.027		
1.5 Oversize						
2.0 Oversize						



Power section performance curves are for reference only. Actual performance will vary with different downhole conditions and rotor/stator fits. If operated above the optimal differential pressure, stator life will be reduced. Optimal load power calculation is based on maximum RPM and optimal load torque. Information contained in this document is subject to change without notice.



**Coil Tubing Power Section** 

312 78 25

3.12" OD 7/8 Lobes 2.5 Stages

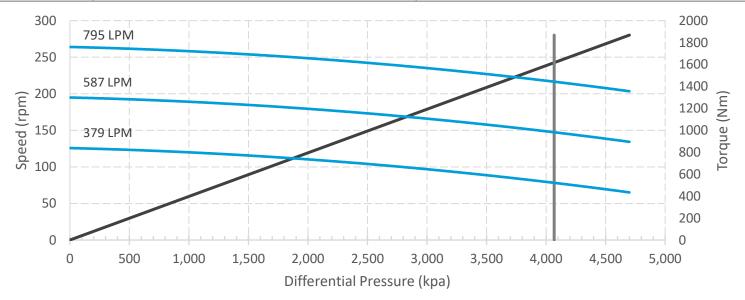
5203 Aeropark Dr., Houston, TX 77032 USA Tel: (832)-957-3200 Email: sales@vikingpt.com

Rotor Specification						
Overall Length	2362.2 mm					
Contour Length	2197.1 mm					
Head Length	165.1 mm					
Head Diameter	52.32 mm					
Major Diameter	53.85 mm					
Eccentric	3.10 mm					
Material	17-4 PH					
Weight	34 kgs					
Thread Form	Contact Factory					

Stator Specification						
Overall Length	2540.0 mm					
Contour Length	2184.4 mm					
Tube O.D.	79.2 mm					
Tube I.D.	66.5 mm					
Cutback (Band / Non-Band)	177.8 / 177.8 mm					
Stages	2.5					
Material	4140 HT					
Weight	32 kgs					
Thread Form	Contact Factory					

Downhole Performance Specifications				Dyno Performance
Torque Slope	0.40 Nm/kPa	Max Diff. Pressure	4068 kPa	4068 kPa
Flow Range	379 - 795 lpm	Max Torque	1613 Nm	1302 Nm
Speed Range	126 - 264 rpm	Speed (Max Diff. & Flow)	216 rpm	185 rpm
Rotation	0.3321 rev/liter	Max HP	37 kW	26 kW
Off-Bottom Pressure	621 kPa	Stall Diff. Pressure	6412 kPa	
		Stall Torque	2549 Nm	

Elastomer Performance					
	007		VPX		
	Temperature Slope 0.006858 mm/°C		Temperature Slope 0.008367 mm/°C		
	Minor	Nominal Fit		Minor	Nominal Fit
1.0 Undersize					
Standard					
0.5 Oversize					
1.0 Oversize	48.06	-0.41		48.34	-0.69
1.5 Oversize					
2.0 Oversize					



Power section performance curves are for reference only. Actual performance will vary with different downhole conditions and rotor/stator fits. If operated above the optimal differential pressure, stator life will be reduced. Optimal load power calculation is based on maximum RPM and optimal load torque. Information contained in this document is subject to change without notice.